

# Work Order ID 61276

Thursday, August 12, 2010 10:24:59 AM



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Item ID: D350-636-014

Accept



Setup Start



Revision ID:

Item Name: Skidtube RH

Stop



Start Date: 8/12/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 8/16/2010 Req'd Qty: 1.00



Customer:

Reference: REWORK

Approvals: Process Plan: MF Date: 10-8-12 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2750	Rev F

290 0.00



Packaging

Memo 0.00

Packaging

PULL FROM STOCK D350-636-014 B 50111

300 0.00



Powdercoat

Memo 0.00  
~~REMOVE WEARPLATES~~ → DM 10-08-16  
~~REWORK AROUND SADDLE HOLES IF NECESSARY~~  
~~REPAINT AS REQUIRED~~

Powder Coating

310 QC3- Inspect Part Finish 0.00



QC

Memo 0.00

Quality Control

<b>DART</b>		TEL.: 1-613-632-3336	
TRANSPORT CANADA APPROVAL # 09-89		FAX: 1-613-632-4443	
P/N	D350-636-014	CHG	CHG005
DESC	Skidtube Assembly	STC	SH99-7
LOT	B50111	STC	SR00646SE
MODEL	AS350/355	STC	
US PATENT # 5735481		MADE IN CANADA	
CANADA FOREIGN PATENTS PENDING			

MF 10 08 13 ①

⇒ MF 10 08 24

MF 10 08 24 ①

B61276

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 61276**

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Item ID: D350-636-014

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Setup Start

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Item Name: Skidtube RH

Start Date: 8/12/2010 Start Qty: 1.00

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Customer:

Reference: REWORK

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

320

0.00



Packaging

Loc 78

Rev H

10/8/26 SP

Packaging

S

Memo

0.00

ID AND STOCK UNDER NEW BATCH NUMBER

CHG005

HJ Cor BG 10-8-25

330

0.00



QC

QC4- 100% Inspect kits for completeness

S 10/08/26

XO

Quality Control

Memo

0.00

340

0.00



QC

QC21- Final Inspection - Work Order Release

10/08/26 HJ

Quality Control

Memo

0.00

mf  
10-8-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 61276



Parent Item: D350-636-014



Parent Item Name: Skidtube RH

Start Date: 8/12/2010

Required Date: 8/16/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:H 02.09.25 Rearranged procedure steps KJ  
 IPP Rev:I 05.12.08 Rearranged procedure steps EC  
 IPP Rev:J 06.03.30 Per rev. D EC  
 IPP Rev:L 07-07-28 Added SS Wearplates(Rev E) JLM Verified By:EC  
 IPP Rev:M 08-09-23 revF as per dwg DD verified by:ec IPP Rev:N  
 10.06.22 revise seq110 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-014 		Manufactured	No				Each	8.0000		1			
Skidtube RH													



*10/8/10*

Location	Loc Qty	Loc Code
FG072	8	
50111	1	
56277	1	
58813	1	
58814	1	
58815	1	
58816	1	
59193	1	
60159	1	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries